

XELAPACK

environmentally conscious packaging since 1987



PRODUCT CATALOG

2024

TABLE OF CONTENTS

1	Environmental Commitment
2	Features of the Xela Pack
3	Material Options
5	Sizes & Styles
13	Secondary Packaging
17	Environmental Advantages
19	Markets
21	Amenities
23	Produce your Own
25	Contact

ENVIRONMENTAL COMMITMENT

WHO IS XELA PACK?

We specialize in producing a sample and trial size package that we call the Xela Pack. We not only sell the package to you, but we fill your product into the package as well. Some people call that contract packaging, we call it a way of life.

Xela Pack was started by Owner Cathy Gentile and President Al Gentile in 1987, under the name

Genpack USA. Al had been working at building custom packaging machinery since 1967 under the name Gentile Packaging Machinery, and in 1987 they decided to start another company that would produce a new environmentally conscious package.

The Gentiles believed this new package could be a great alternative to plastic bottles and tubes for

sample and trial size packaging as well as amenities for cruise lines and hotel properties.

Today, with almost 30 years of experience with the Xela Pack, the Gentile family continues to expand and perfect our packaging line and our company, with a continued commitment to the environment, our customers, and you.

“ Our mission at Xela Pack is to provide the best sample and trial size packaging possible, while paying utmost respect to the earth and our environment. ”

XELA PACK IS...

SQF CERTIFIED

Xela Pack is registered for SQF Food Safety Manufacturing Edition 9 in the following categories. 11: Honey Processing, 16: Ice, Drink and Beverage Processing, 18: Preserved Foods Manufacturing, and 21: Oils, Fats, and the Manufacturing of Oil or Fat-based Spreads.

NSF CERTIFIED

Xela Pack is NSF certified for Dietary Supplements. This certification ensures that our customers can count on our use of a clean and safe facility, high quality products, and procedures and practices that keep the health and safety of our customers and consumers in mind.

ORGANIC CERTIFIED

Xela Pack is certified to handle USDA organic products. Being certified by the National Organic Program assures our customers that our products meet the national standards for for USDA organic products, from production and handling, to labeling.

RECYCLABLE WITH PAPER

All current Xela Pack material options have been evaluated by Centro Qualità Carta to be RECYCLABLE WITH PAPER, Level C or Level B, according to Aticelca 501:2019 and in compliance with the EN 13430 (European) standard.

ISO 9001:2015 CERTIFIED

Xela Pack has been awarded ISO 9001:2015 certification, demonstrating our commitment to quality, which is embraced by our company at every level.

WIND ENERGY COMMITTED

Xela Pack offsets 100% of the electricity we use with clean, renewable wind energy.

KOSHER COMPLIANT

Xela Pack is capable of handling kosher products.

FEATURES OF THE XELA PACK



EASY TO OPEN

The Xela Pack's bend-and-tear tab makes it easy to open and use without making a mess.

CONTROLLED DISPENSING

The opening of the Xela Pack makes dispensing of the product easier to control, preventing messes and product waste.

MULTI-DOSE

The Xela Pack's self-closing orifice keeps the product fresh for multiple uses, and allows consumers to try the product multiple times from one sample.

BETTER PRODUCT PROTECTION

The Xela Pack has a three-layer construction of paper, foil, and poly to better protect the product. It can also be made with recycled paper.

USER EXPERIENCE

Consumers appreciate the unique, easy-to-use Xela Pack, which adds to the user experience and reinforces a positive opinion of the brand and product.

MATERIAL OPTIONS



LLDPE/STANDARD C1S/FOIL/LLDPE

C1S

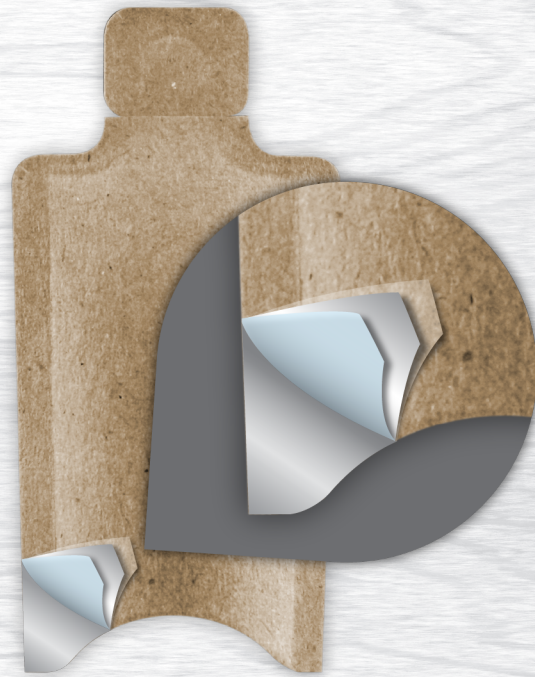
Sustainably sourced virgin fibers coated on one side

FOIL

Aluminum foil layer

LLDPE

Poly barrier, made primarily with LLDPE



100% PCR P KRAFT KRAFT/FOIL/LLDPE

KRAFT

100% Post Consumer Recycled Paper

FOIL

Aluminum foil layer

LLDPE

Poly barrier, made primarily with LLDPE

LIMITED AVAILABILITY



Xela Pack's ALOX material has been evaluated by Centro Qualità Carta to be RECYCLABLE WITH PAPER, Level B, according to Aticelca 501:2019 and in compliance with the EN 13430 (European) standard.

Level B (Aticelca 501): the sample can be recycled with paper both efficiently and economically using widespread present day technology. The sample can be recycled in industrial plants which treat waste of ordinary grades and even waste from urban waste collection once the standard recycling process has been adapted. The recycled sample produces less than 20% waste - Centro Qualità Carta



WHITE RECYCLED
WHITE RECYCLED /
FOIL/LLDPE

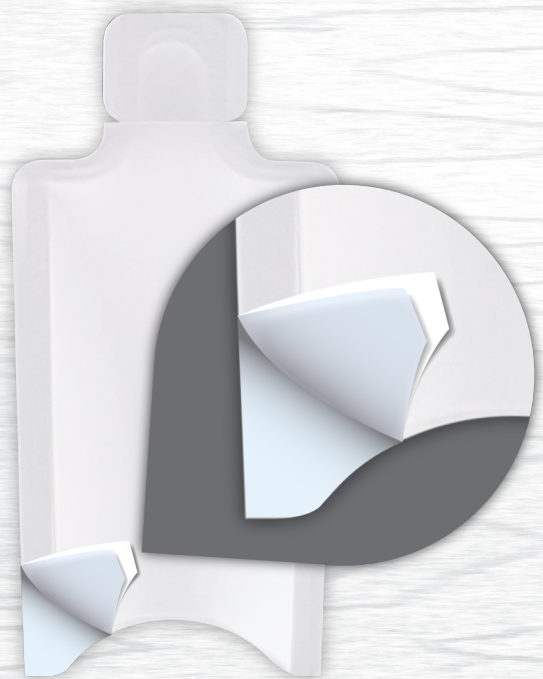
WHITE RECYCLED
 100% Recycled Paper
 (64.6% Post Consumer /
 35.4% Post Industrial)

FOIL

Aluminum foil layer

LLDPE

Poly barrier, made primarily
 with LLDPE



ALOX
ALOX
NON-FOIL

C2S
 Sustainably sourced virgin fibers
 coated on two sides

FOIL FREE

AIOx

Aluminum oxide coated
 poly barrier

Xela Pack's LLDPE/Standard and White Recycled material options have been evaluated by Centro Qualità Carta to be RECYCLABLE WITH PAPER, Level C, according to Aticelca 501:2019 and in compliance with the EN 13430 (European) standard.

Level C (Aticelca 501): the sample can be recycled with paper both efficiently and economically using widespread present day technology. The sample can be recycled in industrial plants which treat waste of ordinary grades and even waste from urban waste collection once the standard recycling process has been adapted. The recycled sample produces less than 40% waste and/or a significant contribution of adhesive particles or cellulose fiber flakes.

- Centro Qualità Carta



SIZES & STYLES



1.5ML STANDARD

Height - TBD
Width - 1.772in



5ML STANDARD

Height - 2.37in
Width - 1.772in



5ML STAND UP

Height - 5.719in
Width - 1.772in

IDEAL FOR:

Liquids & viscous products
Small doses
Single dose
Samples

Liquids & viscous products
Small doses
Single dose
Samples

Liquids & viscous products
Small dose
Single dose
Samples



10ML STANDARD

Height - 3.543in
Width - 1.772in



10ML STAND UP

Height - 3.27in
Width - 1.772in



10ML CR CHILD RESISTANT

Height - 3.543in
Width - 1.772in

IDEAL FOR:

Liquids & viscous products
Multiple small doses
Single larger dose
Samples
Travel

Liquids & viscous products
Multiple small doses
Single larger dose
Samples
Travel

Liquids & viscous products
Special products like irritants
Multiple small doses
Single larger dose
Samples
Travel



12ML STANDARD

Height - 4.1335in
Width - 1.756in



15ML STANDARD

Height - 3.118in
Width - 2.165in



15ML STAND UP

Height - 3.023in
Width - 2.165in

IDEAL FOR:

Liquids & viscous products
Multiple small doses
Single larger dose
Samples
Travel

Liquids & viscous products
Medium or large doses
Multiple doses
Samples
Travel
Retail
Amenities

Liquids & viscous products
Medium or large doses
Multiple doses
Samples
Travel
Retail
Amenities



15ML STANDARD
WIDE MOUTH

Height - 3.118in
Width - 2.165in



15ML STANDARD
PILL & POWDER

Height - 2.362in
Width - 2.165in



15ML STAND UP
PILL & POWDER

Height - TBD
Width - 2.165in

IDEAL FOR:

Thicker liquids & viscous products
Medium or large doses
Multiple doses
Samples
Travel
Retail
Amenities

Pills, tablets, & capsules
Powders & granulated products
Extra thick pastes & scrubs
Medium or large doses
Single or Multiple doses
Samples
Travel
Retail
Amenities

Pills, tablets, & capsules
Powders & granulated products
Extra thick pastes & scrubs
Medium or large doses
Single or Multiple doses
Samples
Travel
Retail
Amenities



24ML STAND UP

Height - TBD
Width - 2.165in



30ML STANDARD

Height - 4.724in
Width - 2.165in



30ML STAND UP

Height - 4.584in
Width - 2.165in

IDEAL FOR:

Liquids & viscous products
Medium or large doses
Multiple doses
Samples
Travel
Retail
Amenities

Liquids & viscous products
Large doses
Single 1oz doses
Multiple doses
Large dose samples
Travel
Retail
Amenities

Liquids & viscous products
Large doses
Single 1oz doses
Multiple doses
Large dose samples
Travel
Retail
Amenities



30ML STAND UP
WIDE MOUTH

Height - 4.584in
Width - 2.165in



30ML STANDARD
PILL & POWDER

Height - 3.941in
Width - 2.165in



30ML STAND UP
PILL & POWDER

Height - 3.782in
Width - 2.165in

IDEAL FOR:

Thicker liquids & viscous products

- Large doses
- Single 1oz doses
- Multiple doses
- Large dose samples
- Travel
- Retail
- Amenities

Pills, tablets, & capsules

- Powders & granulated products
- Extra thick pastes & scrubs
- Large doses
- Multiple doses
- Large dose samples
- Travel
- Retail
- Amenities

Pills, tablets, & capsules

- Powders & granulated products
- Extra thick pastes & scrubs
- Large doses
- Multiple doses
- Large dose samples
- Travel
- Retail
- Amenities

HAVE YOU HEARD OF THE **XELA** ONE?

The Xela ONE pack is “drain-friendly,” which means its tab does not tear completely off the pack, avoiding drain clogs when used at the sink or in the shower!

the tear stops here!



In addition, the Xela ONE has all the same great environmental advantages of every Xela Pack:

- Reducing material & product waste
- 90% less plastic than bottles
- Fully collapsible after use
- Self-closing for multiple doses
- Printed with water-soluble inks
- BPA free

IDEAL FOR:

Liquids & viscous shower products
Large doses
Single 1oz doses
Multiple doses
Large dose samples
Travel
Retail
Amenities

COMING SOON



Designed for 50 and 60ml fills of liquids and viscous products

Larger orifice for easy dispensing

Recyclable with paper

SECONDARY PACKAGING



CLOSED

OPEN



FOLDOVER CARD



PRODUCT CARD



PRODUCT BOX

COMING SOON

BAG



CLOSED



CLOSED



OPEN

SAMPLE MAILER



OPEN

POP DISPLAY



CORRUGATED BOX

COMING SOON

CLIP STRIP



ELASTIC BAND



ELASTA TAB





PAPER TAB



PLASTIC TAB



ENVIRONMENTAL ADVANTAGES

LESS RESIDUAL WASTE

An average plastic bottle after use contains approximately 20-30% left over product. The Xela Pack allows full dispersal of the product, leaving behind only about 1% of the product after use. This means that less product is necessary to provide customers with an ample amount. This is a great benefit when considering hotel and cruise line amenities and results in reduction in waste, energy, and shipping materials to provide bulk.

RECYCLED MATERIALS

Xela Packs are 75% paper constructed and can be made using 100% PCR unbleached kraft material. All boxes used for shipping are 100% PCR.

LESS SPACE CONSUMING

The Xela Pack takes up approximately 20% less space before use and is lighter than plastic bottles. This translates into a reduction in cardboard, shrink-wrap, pallets, and fuel needed to transport the product.

REDUCTION IN PACKAGING MATERIALS

Xela Packs require about 90% less plastic and 50% less material overall than bottles and tubes of the same capacity.

ENERGY CONSERVATION

Xela Packs require about 20% less space before use than bottles, and weigh about 50% less than bottles. This reduces the amount of cardboard, shrink wrap, pallets, fuel and other materials needed for shipping.

FULLY COLLAPSIBLE AFTER USE

The Xela Pack allows for dispensing about 99% of product compared to 80% with bottles. This reduces product waste, material waste, and overall waste.

WASTE REDUCING

The Xela Pack is fully collapsible when empty. One hundred empty 1 oz. Xela Packs occupy only 32 cubic inches of space, as opposed to 432 cubic inches of space required for the same number of empty 1 oz. plastic bottles. The photo below shows this comparison.

RECYCLABLE WITH PAPER

Xela Pack's ALOX material has been evaluated by Centro Qualità Carta to be RECYCLABLE WITH PAPER, Level B, according to Aticelca 501:2019 and in compliance with the EN 13430 (European) standard.

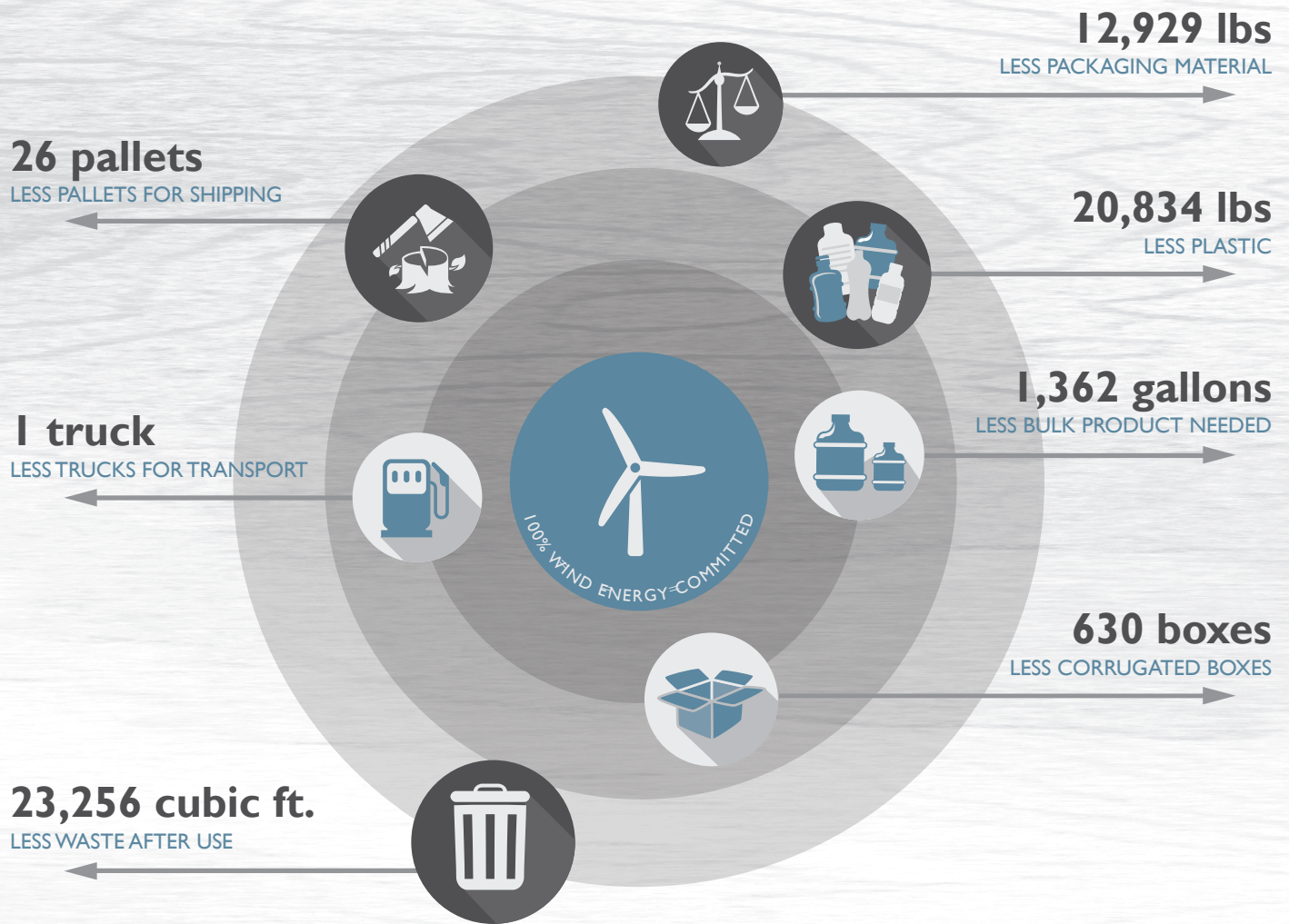
***Level B (Aticelca 501):** the sample can be recycled with paper both efficiently and economically using widespread present day technology. The sample can be recycled in industrial plants which treat waste of ordinary grades and even waste from urban waste collection once the standard recycling process has been adapted. The recycled sample produces less than 20% waste. - Centro Qualità Carta*

Xela Pack's LLDPE/Standard and White Recycled material options have been evaluated by Centro Qualità Carta to be RECYCLABLE WITH PAPER, Level C, according to Aticelca 501:2019 and in compliance with the EN 13430 (European) standard.

***Level C (Aticelca 501):** the sample can be recycled with paper both efficiently and economically using widespread present day technology. The sample can be recycled in industrial plants which treat waste of ordinary grades and even waste from urban waste collection once the standard recycling process has been adapted. The recycled sample produces less than 40% waste and/or a significant contribution of adhesive particles or cellulose fiber flakes. - Centro Qualità Carta*



BENEFITS RESULTING IN USING 1 MILLION XELA PACK PAPERBOTTLES® INSTEAD OF PLASTIC BOTTLES



Using the Xela Pack PaperBottle® instead of plastic bottles or tubes can result in significant environmental benefits. This graphic shows some of the many benefits that result from using 1,000,000 one ounce Stand-Up Xela Pack PaperBottles instead of 1,000,000 one ounce Boston Round bottles with cap.

MARKETS



HBA PRODUCTS & COSMETICS



HOUSEHOLD PRODUCTS



FOOD & BEVERAGE



DIETARY SUPPLEMENTS

AMENITIES

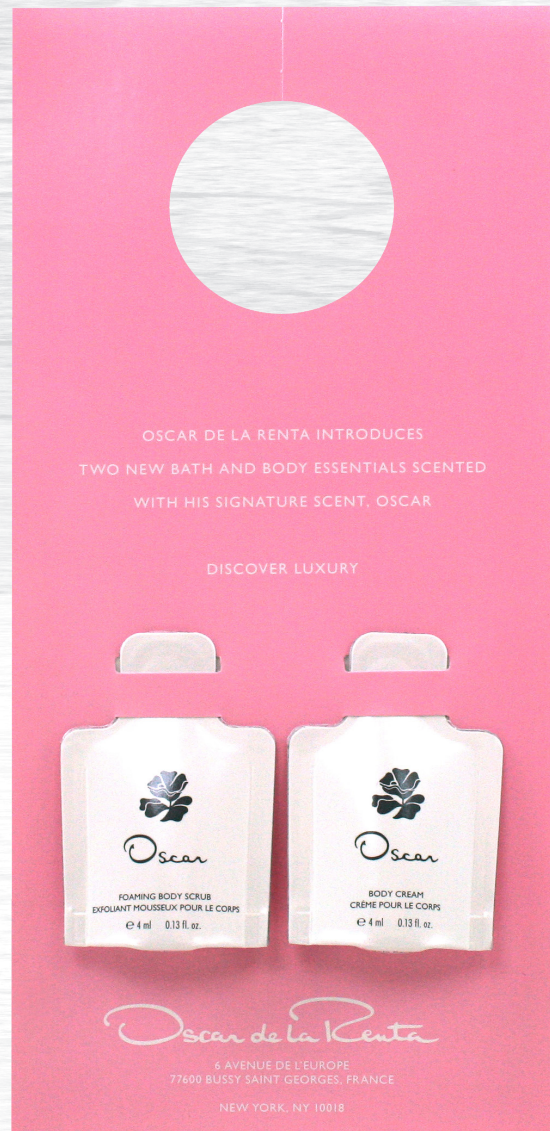




ANCILLARY ITEMS

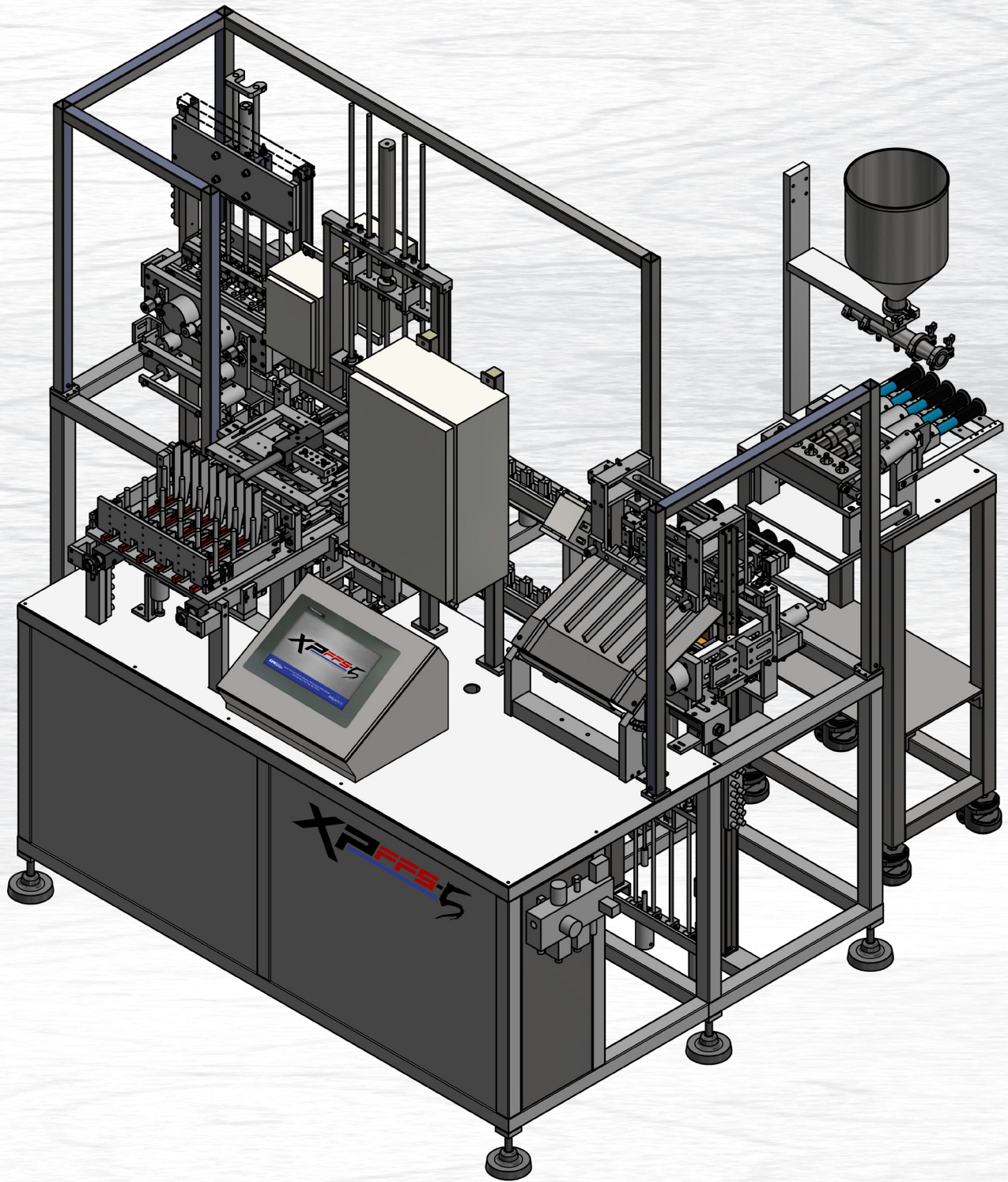


TURN DOWN CARD



DOOR HANGER

PRODUCE YOUR OWN



Xela Pack is proud to introduce the XP-FFS-5. Built by Gentile Packaging Machinery, the XP-FFS-5 is form, fill, & seal production machinery that allows you to produce environmentally conscious Xela Packs in your own facility.

ABOUT THE



UPDATED CONTROLS

- New 15" HMI for easy operation and monitoring
- Faster PLC, valves and components
- Alarms for all vital functions
- Recipes for setting up repeat products
- Dedicated IP connection for remote services

HEATING SYSTEM

- New heating system for more accurate temperature control
- Junction Boxes for cleaner setup and assembly

PRESSURE REGULATION

- New pressure controls to monitor and maintain sealing jaw pressures to ensure quality seals
- Shut down mode if pressures are not maintained

MULTIPLE CODING OPTIONS

- Inkjet Coding now available
- Embossed Coding
- Machine can be built with both options

ADDITIONAL UPDATES

- Improved filling system interface
- Better safety features
- Faster production speeds

ESTIMATED PRODUCTION SPEEDS

- 35+ Xela Packs per minute
- Approximately 20,000 - 25,000 Xela Packs per 12 hour shift (depending on size, style, and product)



CONTACT

ADDRESS

8300 Boettner Rd.
Saline, MI 48176

WEBSITE

www.xelapack.com

EMAIL

info@xelapack.com

PHONE

(734) 944-1300

FAX

(734)429-4714